

iGAZE RE KIT

RADIO SYSTEM FOR SENSITIVE SAFETY EDGES



RCOO RE - receiver

TCOO RE - transmitter

USER MANUAL



CONTENTS

1. General Warnings For The Installer	3
1.1 Guidelines On Electrical Connections	5
2. Product Description	6
2.1 Intended Use	6
2.2 Technical Characteristics	6
2.3 Overall Dimensions	7
2.4 Batteries	7
3. Receiver "RCOO RE"	8
3.1 Description Of The Receiver	9
3.2 Advanced Radio Check Function	9
4. Transmitter "Tcoo RE"	10
4.1 Description Of The Receiver	10
5. Assembly And Installation	11
5.1 Fixing The Devices And Installation Advice	11
5.2 Connect The Receiver To The Control Panel	12
5.3 Connect The Sensitive Safety Edge To The Transmitter	13
6. Programming	13
6.1 Association Between Tcoo And Rcoo (Learning)	13
6.2 Total Deletion Of Memory	14
7. Maintenance	14
8. Product Disposal	14
9. System Diagnostic	15
10. FCC Compliance	15

iGAZE RE

1. GENERAL WARNINGS FOR THE INSTALLER

DANGER

RISK OF ELECTRIC SHOCK, EXPLOSION OR ELECTRIC ARC

- Shut down all equipment, including connected devices, before removing any lid or door, or before installing/uninstalling accessories, hardware, cables or wires, except for the conditions specified in the user manual for this equipment.
- To verify that the system is out of voltage, always use a correctly calibrated voltmeter at the rated value of the voltage.
- Before returning the live unit, reassemble and secure all covers, hardware and cables. Make sure that the cable inlet is sealed to prevent insect entry and moisture formation.
- Use this equipment and all products connected only to the specified voltage.
- If there is a risk of damage to personnel and/or equipment, use the necessary safety interlocks.
- Do not disassemble, repair or modify the equipment.
- This product is not suitable for installation in applications where it may come into contact with explosive or flammable atmosphere.

Failure to comply with these instructions will result in death or serious injury.



DANGER

RISK OF ELECTRIC SHOCK AND/OR FIRE

- Do not expose the equipment to liquid substances.
- Do not exceed the temperature and humidity ranges specified in the technical data and leave the slit area ventilated.
- Only connect compatible accessories in the user manual.
- Use only cables of appropriate cross-section as indicated in the section "GUIDELINES FOR ELECTRICAL CONNECTIONS". Tighten the connections in accordance with the technical specifications for the tightening torques and verify the correct wiring.
- Electrical cables must not come into contact with parts that can heat and parts of the automation in motion.

Failure to comply with these instructions will result in death or serious injury.



DANGER - BATTERIES

RISK OF ELECTRIC SHOCK AND/OR FIRE

- If the battery is intact, store and handle carefully; there is no danger (it is recommended to handle the batteries in a ventilated place; do not smoke, eat, or drink during assembly).
- Do not expose to temperatures above 100 °C (temperature <85 °C recommended).
- Avoid short circuit, crushing, and exposure to heat sources.
- Do not disassemble, drill, heat, or wet batteries or battery packs; do not throw batteries into the fire.
- Substances to avoid include water, oxidizing agents, and alkalis.
- Keep new and used batteries out of the reach of children.
- If the battery compartment does not close tightly, suspend the use of the product and keep it out of reach of children.
- If you suspect that the batteries have been swallowed or inserted into other body orifices, seek medical attention immediately.
- Only use batteries of the specified type. Risk of explosion if the battery is replaced with the wrong type.

Failure to comply with these instructions will result in death or serious injury.



WARNING**RISK OF OVERHEATING AND/OR FIRE**

- Do not use with loads other than those indicated in the technical data.
- Power lines and output connections must be properly wired and protected by fuses when required by national and local regulatory requirements.
- Failure to comply with these instruction

Failure to comply with these instructions may result in death, serious injury or damage to equipment.

**WARNING****GENERAL ASPECTS OF SAFETY AND REGULATORY INCOMPATIBILITY**

- Any use of this product other than the permitted or intended use is prohibited.
- The manufacturer cannot be held liable for damage that occurs as a result of improper use or as a result of an installation that does not comply with the requirements of this manual.
- The liability of the manufacturer for damages resulting from accidents of any nature caused by defective products is limited to those provided for by legal obligations.
- All operations indicated in this manual must be carried out exclusively by experienced, qualified, and trained personnel.
- The preparation of the cables, the laying, the connection, and the testing must be carried out according to best practices and in compliance with applicable rules, regulations, and laws.
- During installation, testing, and maintenance, properly restrict access to the entire site to prevent access by unauthorized persons, particularly minors and children.
- Before proceeding with the installation, check the mechanical integrity of the movable door and the support and guide structure.
- Keep this manual in the technical file together with the manuals of the other devices used in the automation system.
- Ensure that all equipment used and systems designed comply with all applicable local, regional, and national regulations.

Failure to comply with these instructions may result in death, serious injury or damage to equipment.

- The data included in this manual has been carefully compiled and verified; however, the manufacturer cannot accept any responsibility for errors, omissions, or estimations due to technical or graphic requirements.
- The manufacturer reserves the right to change the specifications of the product without prior notice.
- The manufacturer reminds users that this manual does not replace the provisions of the regulations that the manufacturer of the motorized door or gate is required to comply with.

The manufacturer assumes no liability for any consequences arising from the misuse of this material.



WARRANTY – The manufacturer's warranty is valid by law from the date printed on the product and is limited to the free repair or replacement of parts recognized by the manufacturer as defective due to lack of essential qualities in the materials or for errors in the production process. The warranty does not cover damage or defects due to external agents, lack of maintenance, overload, normal wear, installation error, or other causes not attributable to the manufacturer. Tampered products will not be covered by warranty. The manufacturer is not responsible for malfunctions or degradation of performance due to environmental interference, such as electromagnetic disturbances; therefore, the warranty expires in these situations.

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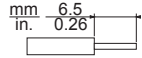
1.1 - GUIDELINES ON ELECTRICAL CONNECTIONS

Prepare cable ducts on the installation site.

The cables required for connecting the various devices in a typical installation are listed in the table below and must be suitable for the specific type of installation. To connect the RCOO to the gate operator, use wiring types CL2, CL2P, CL2R, or CL2X complying with UL13, or other cables with equivalent or better electrical, mechanical, and flammability ratings complying with UL13 or other cables with equivalent or better electrical, mechanical and flammability ratings shall be used.

CONNECTION	CABLE	LENGTH
Power supply voltage - receiver	18 gauge (2 x 1.5 mm ²)	< 65 ft. (20 m)
Connection to the control panel	20 gauge (2 x 0.5 mm ²)	< 265 ft. (20 m)

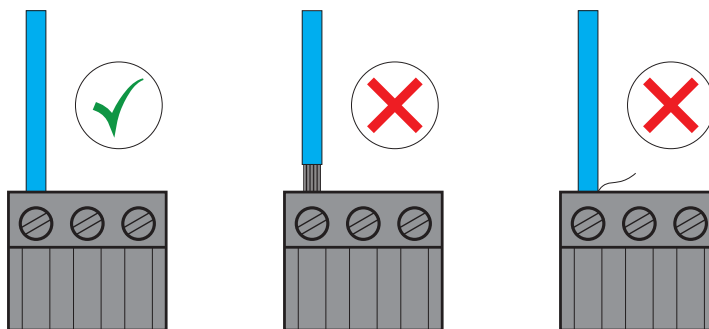
The following table shows the type and size of the allowable cables for the screw terminals of the above type and the tightening torques:

								
mm	0.2 ... 2.5	0.2 ... 2.5	0.25 ... 2.5	2 x 0.2 ... 0.75	2 x 0.2 ... 0.75	2 x 0.25 ... 0.75	2 x 0.25 ... 0.75	2 x 0.5 ... 1.5
in								
AWG	24 ... 14	24 ... 14	24 ... 14	24 ... 14	2 x 24 ... 18	2 x 24 ... 18	2 x 24 ... 18	2 x 20 ... 16

 Ø 3.5 mm (0.14 in.)		N • m	0.5
		lb-in	4.5

Use copper conductors (mandatory).

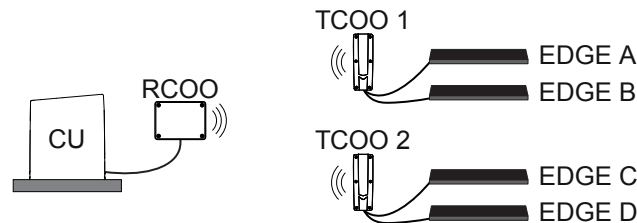
Avoid any stray filaments or exposed wire coming out of the clamp.



iGAZE RE

2. PRODUCT DESCRIPTION

The iGAZE RE system allows radio (wireless) operation to transmit the signal of a sensitive safety edge to the control unit (CU). The receiver (RCOO) constantly checks the status of the transmitters connected to it (TCOO) and automatically selects the transmission frequency that guarantees the best communication quality among those available. The receiver sets its output to alarm state when an obstacle is detected from the sensitive safety edge connected to the transmitter. Up to two TCOO can be connected to an RCOO. Each RCOO has two outputs that can be connected to the control unit.



2.1 - INTENDED USE

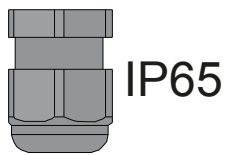
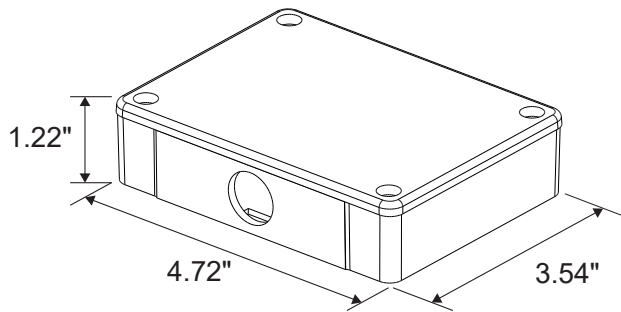
Radio system for connecting sensitive safety edges to control panels for the automation of residential, commercial, and industrial doors and gates. **Any installation and use different from what is indicated in the following manual are prohibited.**

2.2 - TECHNICAL CHARACTERISTICS

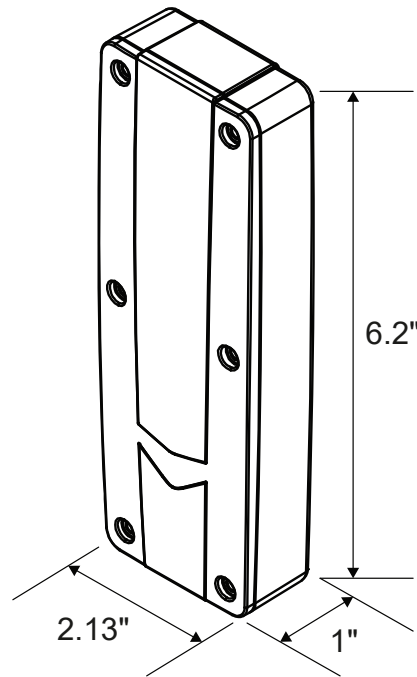
Commercial name	TCOO RE	RCOO RE
Construction of the device	Electronic device with independent installation	
Width of the communication channel	260 KHz	
Working frequency (automatically selected)	902,0 ÷ 928,0 MHz	
Supply voltage	2 x 1,5V (alkaline LR6/AA batteries)	12-24 Vac/dc
Current consumption RCOO	< 70 mA @ 12Vdc	
Battery life (TCOO) *	12 ÷ 24 months	
Radiated power	< 25 mW	
RCOO radio memory	MAX 2 TCOO	
RCOO relay output (OUT1 / OUT2)	Dry contact (MAX 24 Vac/dc 0.1 A)	
Usable sensitive edge types (EDGE1 / EDGE2)	Resistive edges (10K - 8,2K Ohm) Mechanical edges (normally closed contact)	
Maximum reaction time for safety edge intervention	40 ms	
Radio communication diagnostic range	1 s	
Minimum distance between devices	1.7 ft. (0.5 m)	
Maximum distance between devices (in open field)	164 ft. (50)m	
Environmental operating conditions	TA: -4 - +131 °F RH max 90% non-condensing	
Conditions of transport and storage	TA: -40 - +158 °CFRH max 90% non-condensing	
Degree of environmental protection	IP65	

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2.3 - OVERALL DIMENSIONS



IP65



2.4 - BATTERIES *

WARNING

BATTERY LIFE AND USE

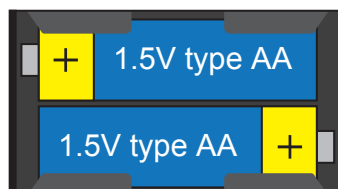
• Battery life depends on the quality of radio communication between devices. The quality of the radio communication can decrease in the presence of shielding or reflection issues that can occur during the movement of the automation. For this reason, the number of movements per day can also affect total battery life. Check the signal quality with the advanced RADIO CHECK function. • Do not mix new and partially discharged batteries. • Before disposing of the equipment, remove the batteries and place them in an appropriate waste-disposal location. Check the provisions of your city ordinances.



WARNING

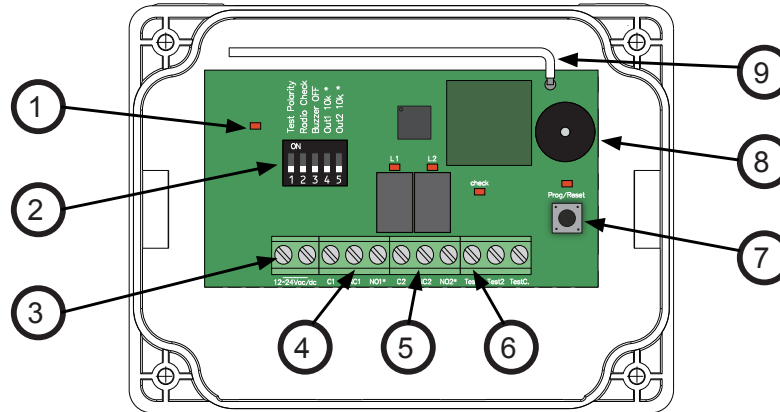
BATTERY STORAGE

• Store batteries in a cool, dry place away from heat or flames. • The recommended maximum storage temperature is 86 °F (30 °C). If higher temperatures occur, batteries may become damaged and/or discharge prematurely. In any case, do not exceed 212 °F (100 °C), as the batteries can be damaged, causing a leak of harmful substances. • Do not subject batteries to mechanical shock or stress. • Keep batteries in their original packaging until they are used. • Do not expose batteries to direct sunlight.



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3. RECEIVER "RCOO RE"



1. LED POWER ON
2. DIP-SWITCH selector for configuration (TAB.1)
3. Terminal block for connection of the supply voltage (Valim)
4. Terminal block for connection of the OUT1 output
5. Terminal block for connection of the OUT2 output
6. Terminal block for connection of the TEST control (Vtest)
7. PROG/RESET button
8. Buzzer for acoustic signals
9. Antenna

LED	OFF	ON
POWER ON	RCOO not powered	RCOO properly powered
RADIO CHECK	No communication from an associated TCOO	No associated TCOO
L1	OUT1 output in consensus	OUT1 output in alarm
L2	OUT2 output in consensus	OUT2 output in alarm
PROG/RESET	RCOO in normal operation mode	RCOO in programming mode

TAB.1

DIP SWITCH SELECTOR	OFF	ON
1 - TEST POLARITY	Test control with positive polarization: TEST not active = 0V TEST active = 12/24vdc	Test command with negative polarization: TEST not active = 12/24vdc TEST active = 0V
2 - RADIO CHECK	Verification of the presence of associated TCOO (Normal functionality)	Verification of the quality of radio communication between RCOO and TCOO (Advanced functionality)
3 - BUZZER OFF	Enable the acoustic signals	Disable the acoustic signals
4 - OUT1 10k *	Output C1-NO1: Contact Normally Open	Output C1-NO1: Contact 10K OHM
5 - OUT2 10k *	Output C2-NO2: Contact Normally Open	Output C2-NO2: Contact 10K OHM

*: Selectors 4 and 5 do not change the functionality of the outputs C1-NC1 and C2-NC2 (Contact Normally Closed). In the table below you can see, for each configuration, the status of the outputs depending on whether they are in consent or alarm.

TAB.2

DIP-SWITCH		OFF		ON	
		CONSENT	ALARM	CONSENT	ALARM
4 - OUT1 10k *	C1-NC1	closed circuit	open circuit	closed circuit	open circuit
	C1-NO1	open circuit	closed circuit	10K ohm	closed circuit
5 - OUT2 10k *	C2-NC2	closed circuit	open circuit	closed circuit	open circuit
	C2-NO2	open circuit	closed circuit	10K ohm	closed circuit

iGAZE RE

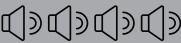
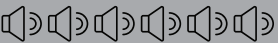
3.1 - DESCRIPTION OF THE RECEIVER

The receiver, once powered, before having associated a TCOO, looks like this:

- POWER LED on (properly powered device);
- The LED RADIO CHECK turned on fixed (no TCOO learned);
- Both L1 and L2 LEDs on (outputs in alarm state).

Once you have learned a TCOO, the RADIO CHECK LED, in its normal functionality, gives immediate feedback of the radio packets received by its associated transmitters by showing a short flash.

The buzzer on the board allows you to have immediate acoustic information on the diagnostics of the associated transmitters, depending on the number of acoustic signals emitted.

ACOUSTIC SIGNALS	DESCRIPTION	ASSOCIATED OUTPUT
1 - 	Press the TEST button of an associated TCOO.	Consent
2 - 	Input of a TCOO associated in alarm.	Alarm
4 - 	Notice of battery replacement of an associated TCOO.	Consent
6 - 	Failure to communicate with an associated TCOO.	Alarm

When the batteries on the transmitter are almost empty and reach the voltage of 2.1V, the receiver warns the user of the need to replace the batteries soon by performing 4 beeps every minute. During these reports the system is still working, but it is advisable to consider whether to proceed to the replacement of the batteries before the automation stop occurs. In case of no communication with an associated TCOO, the receiver will perform 6 beeps every minute and will bring all its outputs in alarm state.

3.2 - ADVANCED RADIO CHECK FUNCTION

WARNING

STORAGE OF BATTERIES

- Low signal coverage results in increased battery consumption.



The RADIO CHECK function allows to know the quality of the radio communication between a TCOO and an RCOO. This characteristic may depend on the presence of devices that generate radio noise, or instances of shielding and reflection due to metal bodies present in the installation itself.

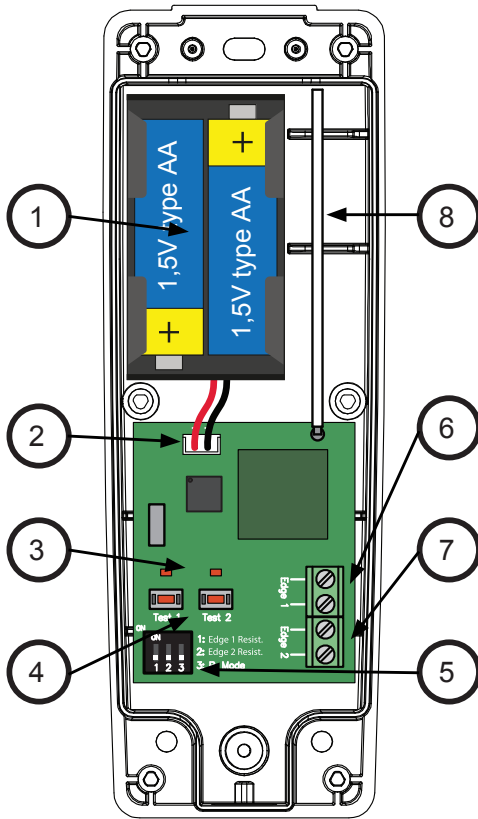
In this mode the RADIO CHECK LED performs a number of flashes every second proportional to the quality of the radio coverage at that time. It is therefore advisable to perform some complete movements of the automation so that you can evaluate the overall quality of radio communication between the devices in your installation.

- To activate the RADIO CHECK mode, move the DIP-SWITCH on the RCOO to the ON position.
- Press a safety edge to start displaying the status of the radio transmission between the TCOO that safety edge is connected to and the associated receiver.

LED RADIO CHECK	DESCRIPTION
1 - 	Low radio coverage.
2 - 	Medium radio coverage.
3 - 	Good radio coverage.

- Once all the checks are completed, you can return the DIP-SWITCH switch of the RCOO to the OFF position to exit the RADIO CHECK function.

4. TRANSMITTER "TCOO RE"



1. Housing for the batteries
2. Connector for connecting the batteries
3. LED TEST1 and TEST2
4. TEST1 and TEST2 buttons
5. DIP-SWITCH selector for configuration (TAB.3)
6. Terminal block for connecting the safety sensitive board (EDGE1)
7. Terminal block for connecting the safety sensitive board (EDGE2)
8. Antenna

LED	OFF	ON
TEST1	-	Pressing the TEST1 button
TEST2	-	Pressing the TEST2 button

TAB.3

DIP SWITCH SELECTOR	OFF	ON
1 - EDGE 1 RESIST	Safety sensitive edge, mechanical type (Normally Closed contact) connected to the EDGE1 input	Safety sensitive edge, resistive type (8K2 ÷ 10K OHM) connected to EDGE1 input
2 - EDGE 2 RESIST	Safety sensitive edge, mechanical type (Normally Closed contact) connected to the EDGE2 input	Safety sensitive edge, resistive type (8K2 ÷ 10K OHM) connected to EDGE2 input
3 - P. MODE	Not used	

4.1 - DESCRIPTION OF THE TRANSMITTER

WARNING

STORAGE OF BATTERIES

- Do not transport or store the TCOO with batteries connected to the board.



Once it is associated with an RCOO, the transmitter sends the information to the receiver once every second and every time the sensitive safety edge connected to its terminals detects an impact or is disconnected.

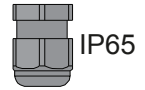
iGAZE RE

5. ASSEMBLY AND INSTALLATION

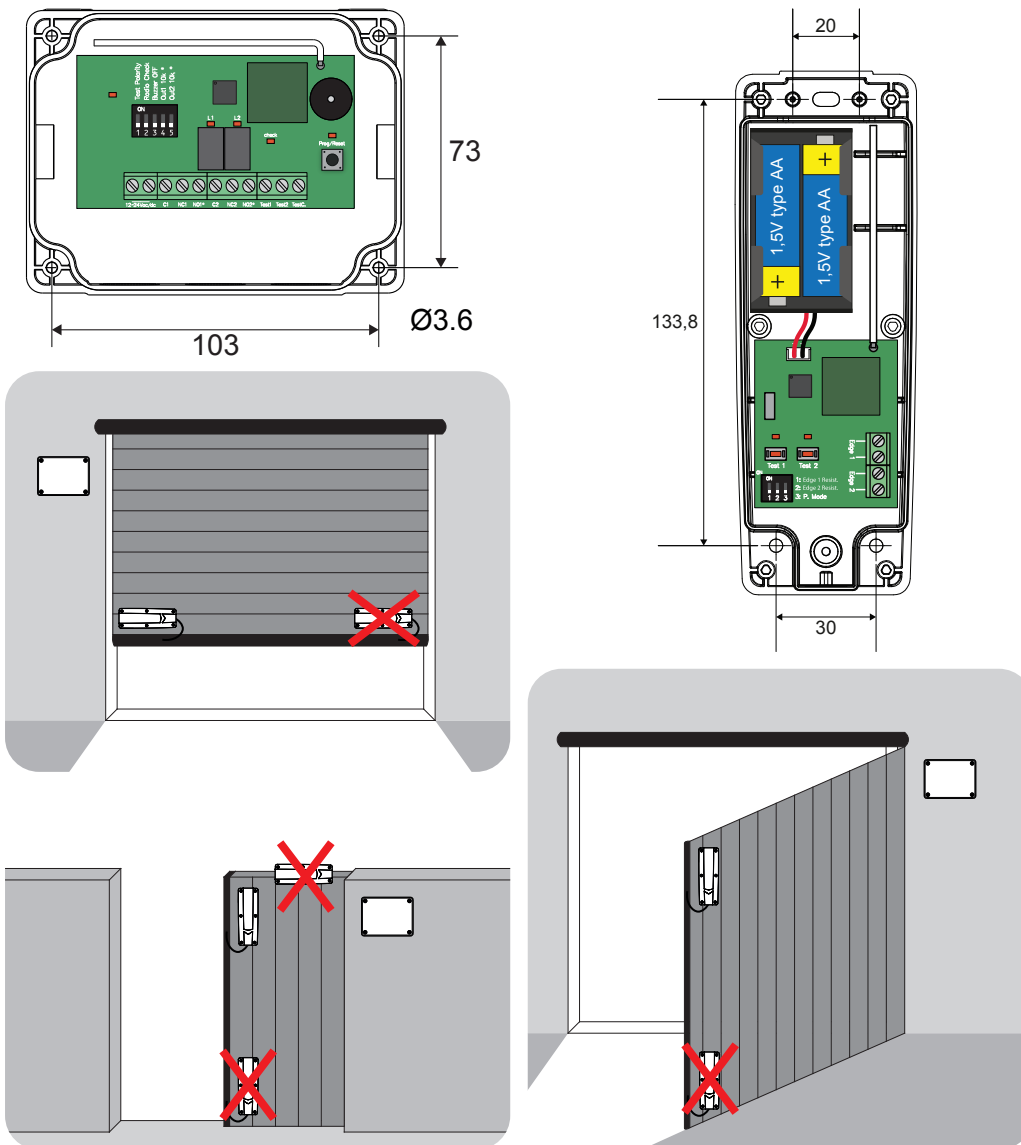
5.1 - FIXING THE DEVICES AND INSTALLATION ADVICE

WARNING

- Grommets and gaskets must be installed to ensure IP65 protection.
- Replace the grommets with caps on the holes that are not used.
- Install the devices so that the output of the cables is facing down.
- Always maintain a minimum distance of at least 20 cm between the transmitter and the receiver.
- Do not place metal surfaces between transmitter and receiver.
- To maximize the range of action, both devices must be installed with the same orientation (horizontally or vertically) and at the same height.
- **Do not place the equipment at ground level.**

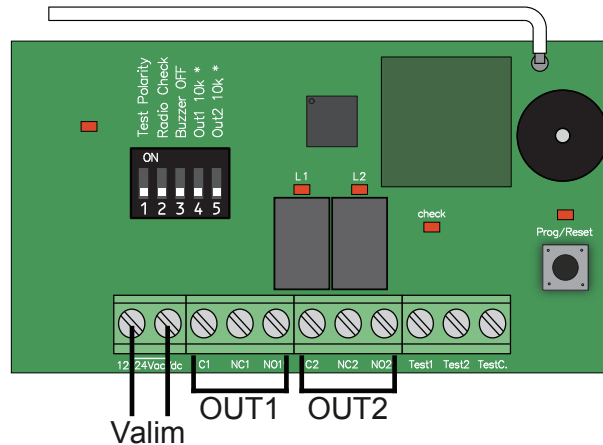


Failure to comply with these instructions can cause a significant drop in system performance, resulting in possible automation stop.



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5.2 - CONNECT THE RECEIVER TO THE CONTROL PANEL



- Connect the supply voltage (Valim) to the RCOO board.
- Connect the desired output (OUT 1 and/or OUT 2) to the control unit.
- You can connect this output to an 10K safety edge input or directly into a safety input with normally closed contact (such as a photocell input or a STOP input).
- Depending on the input type used in the control unit, select the corresponding type with the use of the DIP-SWITCH 4 and 5 selectors.
- Set the DIP-SWITCH 1 to select the polarity of the test command.

TEST POLARITY



ON

NEGATIVE POLARIZATION:

The test control is a fixed 12 or 24V signal, which the control unit brings to 0 to carry out the system verification.



OFF

POSITIVE POLARIZATION:

The test control shall be voltage-free. The control unit shall carry this control at 12 or 24V to verify the system.

WARNING

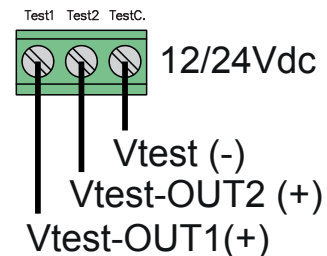
- If the control unit is working without a test control, the TEST POLARITY selector must be set to POSITIVE POLARITY (OFF position).



CONNECTION OF THE TEST CONTROL

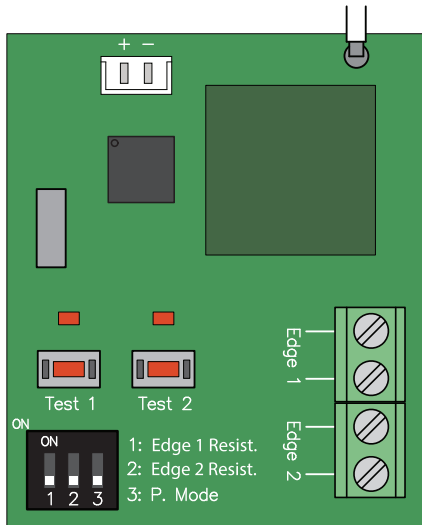
Use the TEST1 input for the test run on the OUT1 output.

Use the TEST2 input for the test run on the OUT2 output.



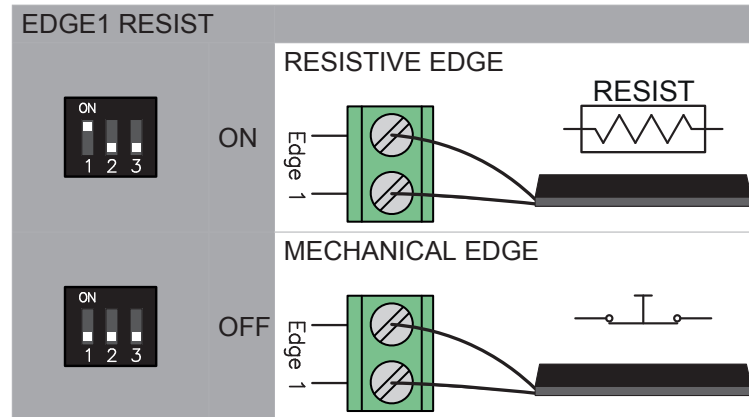
iGAZE RE

5.3 - CONNECT THE SENSITIVE SAFETY EDGE TO THE TRANSMITTER



- Connect the safety sensitive edge to the desired input (EDGE1 or EDGE2).
- Depending on the type of edge used, select the corresponding type in the DIP-SWITCH selector.

Configuration example for EDGE1 input:



- Insert the battery into the dedicated housing and connect the connector to the board.

6. PROGRAMMING

6.1 - ASSOCIATION BETWEEN TCOO AND RCOO (LEARNING)

WARNING

- The learning procedure is automatically abandoned for TIME OUT after 30 seconds from the last key pressed on the RCOO.
- During the learning procedure both outputs remain alert.
- You can map the association between TCOO input and RCOO outputs again by repeating the learning procedure and setting the desired configuration.



- Make sure the devices are turned on properly.
- Press and hold the PROG/RESET button for at least 3 seconds; when the PROG/RESET LED lights up steadily, release the button.
- At this stage you can select which output (OUT1 and/or OUT2) you want to assign to a TCOO input. Use the PROG/RESET button to select the desired option.

LED L1	LED L2	DESCRIPTION
FLASHING	OFF	The input will be learned on the OUT1 output.
OFF	FLASHING	The input will be learned on the OUT2 output.
FLASHING	FLASHING	The input will be learned on the OUT1 and OUT2 outputs.

- Press the TCOO button you want to associate (TEST1 or TEST2).
- In the RCOO, the L1 and L2 LEDs both light up and the buzzer makes two beeps to confirm the programming.
- After the procedure, the PROG/RESET LED turns off.

iGAZE RE

6.2 - TOTAL DELETION OF MEMORY

WARNING

- **This procedure involves the cancellation of all TCOO learned in the receiver.**
- The cancellation procedure is automatically abandoned for TIME OUT after 10 seconds, or if the PROG/RESET key is pressed for a time not long enough.
- In case of replacement of a TCOO, it is necessary to erase the memory and then re-program all the TCOO used.



- Press and hold the PROG/RESET button for at least 7 seconds; when the PROG/RESET, L1, and L2 LEDs flash quickly, release the button.
- Within 10 seconds, press and hold the PROG/RESET button for at least 3 seconds to perform total memory erase.
- When the L1 and L2 LEDs blink slowly, release the PROG/RESET button.
- The buzzer performs three audible signals to indicate correct cancellation, and the PROG/RESET LED turns off.
- Below, the L1, L2, and CHECK LEDs light steadily.

• MAINTENANCE

Before carrying out any cleaning, maintenance or replacement of parts, remove power to the automation. **Every 12 months of operation, the following maintenance measures are mandatory:**

Check and clean any dirt, insects and dust residue that have built up inside.

- Check the integrity of the cables and their connections, including clamping contact, and make the necessary replacements.
- Verify the integrity of the protective shells and sensitive safety edges connected to the TCOO, and perform the necessary replacements.
- Perform a general and complete check of the screws and bolts.
- Perform a functional product check by checking the correct operation of the switchboard in the event of an RCOO output alarm.
- Check battery status and replace if necessary.

8. PRODUCT DISPOSAL

The disassembly of this product must be carried out by qualified personnel. The symbol on the side indicates that the product should not be disposed of as unsorted waste, but should be sent to separate collection facilities for recovery and recycling. For disposal, check the recycling or disposal systems provided by the local or state regulations in force for this category of product, or return the product to the seller.

WARNING - This product consists of various types of materials: some parts of the product may contain pollutants or dangerous substances that, if dispersed, could cause harmful effects to the environment and health. • Local regulations may provide for heavy penalties for incorrect disposal of this product.



iGAZE RE

9. SYSTEM DIAGNOSTIC

PROBLEM	POSSIBLE CAUSE	SOLUTION
The receiver emits 2 acoustic signals every 5 seconds.	Input of the TCOO in alarm.	Verify that the sensitive edge is properly connected and working.
	Incorrect setting of TCOO input.	Check the TCOO DIP-SWITCH selector setting.
The receiver emits 4 acoustic signals every minute.	Battery level of an associated TCOO is low.	Check the batteries of the TCOO and perform the necessary replacements.
The receiver emits 6 acoustic signals every minute.	Drained battery of an associated TCOO.	Check the batteries of the TCOO and perform the necessary replacements
	Low radio coverage or presence of strong radio noise.	Perform the RADIO CHECK procedure to improve the installation position of the TCOO and RCOO (see chapter INSTALLATION TIPS).
Batteries in a TCOO drain quickly.	Low radio coverage or presence of strong radio noise.	Perform the RADIO CHECK procedure to improve the installation position of the TCOO and RCOO (see chapter INSTALLATION TIPS).
I can't do the learning.	Full radio memory.	The RCOO can learn a maximum of 2 TCOO. If necessary, erase the memory and learn the TCOO again.

10. FCC COMPLIANCE

FCC ID: SU7TCOPL9TS and SU7RCOPL9TS.

This device complies with part 15 of the FCC rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

IMPORTANT! Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.

NOTE: this equipment has been tested and found to comply with the limits for a class b digital device, pursuant to part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/ tv technician for help.

FCC Radiation Exposure Statement

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20cm between the radiator and your body.